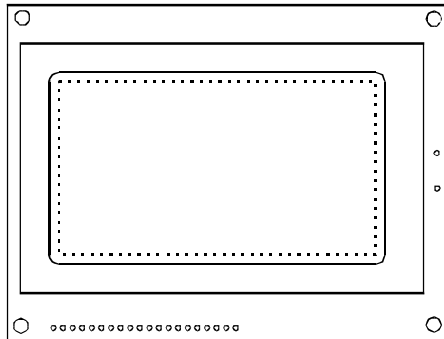




PRODUCT SPECIFICATION

HDM64GS12

128 x 64 GRAPHICS
LCD DISPLAY MODULE



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MECHANICAL DATA

(1) Part Name **HDM 64GS12 - - F**

(2) Module Size 93.0(W)mm X 70.0(H)mm X MAX8.5(D)mm
(W/O,EL B/L)
93.0(W)mm X 70.0(H)mm X MAX14.0(D)mm
(5.2mm LED B/L ,LMC97X005X)
93.0(W)mm X 70.0(H)mm X MAX12.5(D)mm
(4.0mm LED B/L ,LMC97X005X8)

(3) Dot Size 0.48 (W)mm x 0.48 (H)mm

(4) Dot Pitch 0.52 (W)mm x 0.52 (H)mm

(5) Number of Dots 128 (W) x 64 (H)Dots

(6) Duty 1/64

(7) LCD Display Mode STN: Gray Mode Yellow Mode Blue Mode
FSTN: Black and White(Normal White/Positive Image)
 Black and White(Normal Black/Negative Image)
Rear Polarizer: Reflective Transflective Transmissive

(8) Viewing Direction 6 O'clock 12 O'clock ____O'clock

(9) Backlight W/O EL B/L LED B/L

(10) Weight W/O B/L: 53.0 g
EL B/L: 57.5 g
LED B/L: 78.5 g

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ELECTRICAL CHARACTERISTICS

(VDD = 5V±10%)

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	
Input Voltage	V _{IH}	H level	0.7VDD	–	VDD	V	
	V _{IO}	L level	0	–	0.3VDD	V	
Recommended LC Driving Voltage (Normal Temp. LCM)	VDD–VO	Duty= 1/64	0°C	–	13.3	13.8	V
			25°C	11.7	12.5	13.1	
		Bias= 1/9	50°C	10.8	11.4	–	
Recommended LC Driving Voltage (Wide Temp. LCM)	VDD–VO	Duty= 1/64	–10°C	–	11.7	12.8	V
			25°C	11.2	12.0	13.0	
		Bias= 1/9	70°C	10.4	11.1	–	
Power Supply Current	I _{DD}	FLM=79 Hz VDD=5.0 V VDD–VO=12.5 V PATTERN : □ ■ □ ■ □ ■ ■ □ ■ □ ■ □	–	10.0	–	mA	
EL Power Supply Current	I _{EL}	V _{BL} = 110 Vrms 400 Hz (R _{BL} = 0 Ω)	–	–	5.0	mA _{rms}	
LED Power Supply Current (LMC97X005X)	I _{LED}	V _{BL} = 5.0 V (R _{BL} = 5 Ω)	–	200	–	mA	
LED Power Supply Current (LMC97X005X5)		V _{BL} = 10.0 V (R _{BL} = 10 Ω)	–	200	–		

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OPTICAL CHARACTERISTICS

Optical Char. of Normal Temp. Mode

AT Vop

ITEM MODE		Cr(Contrast Ratio)		θ (Viewing Angle)		ϕ (Viewing Angle)	
		25°C		25°C		25°C	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	A	3.5	4.5	50	75	20	30
	C	6.0	9.0	60	85	20	35
	J	4.5	7.5	55	80	20	35
S	A	3.0	4.2	50	75	20	30
	C	5.0	8.0	55	85	20	35
	J	4.0	7.0	50	75	20	35
T	E						
	G						
note		NOTE6		NOTE5			

AT $\phi=0^\circ$ $\theta=0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	0°C	-	600	1200	ms	NOTE 2
		25°C	-	110	220		
		50°C	-	50	100		
Response Time (fall)	Tf	0°C	-	900	1500	ms	NOTE 2
		25°C	-	250	360		
		50°C	-	100	150		

note:

R: REFLECTIVE
 S: TRANSFLECTIVE
 T: TRANSMISSIVE
 A: GRAY
 C: YELLOW
 E: BLUE
 G: NORMALLY BLACK
 J: NORMALLY WHITE

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Optical Char. of Wide Temp. Mode

AT V_{OP}

ITEM MODE		Cr(Contrast Ratio)		θ (Viewing Angle)		ϕ (Viewing Angle)	
		25°C		25°C		25°C	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	A	3.5	4.2	50	68	20	30
	C	5.0		50		30	35
	J	6.0	8.0	50	70	20	38
S	A	3.5	4.0	50	65	20	30
	C	5.0		50		25	35
	J	5.0	7.0	50		25	35
T	E						
	G						
note		NOTE6		NOTE5			

AT $\phi=0^\circ \theta=0^\circ$

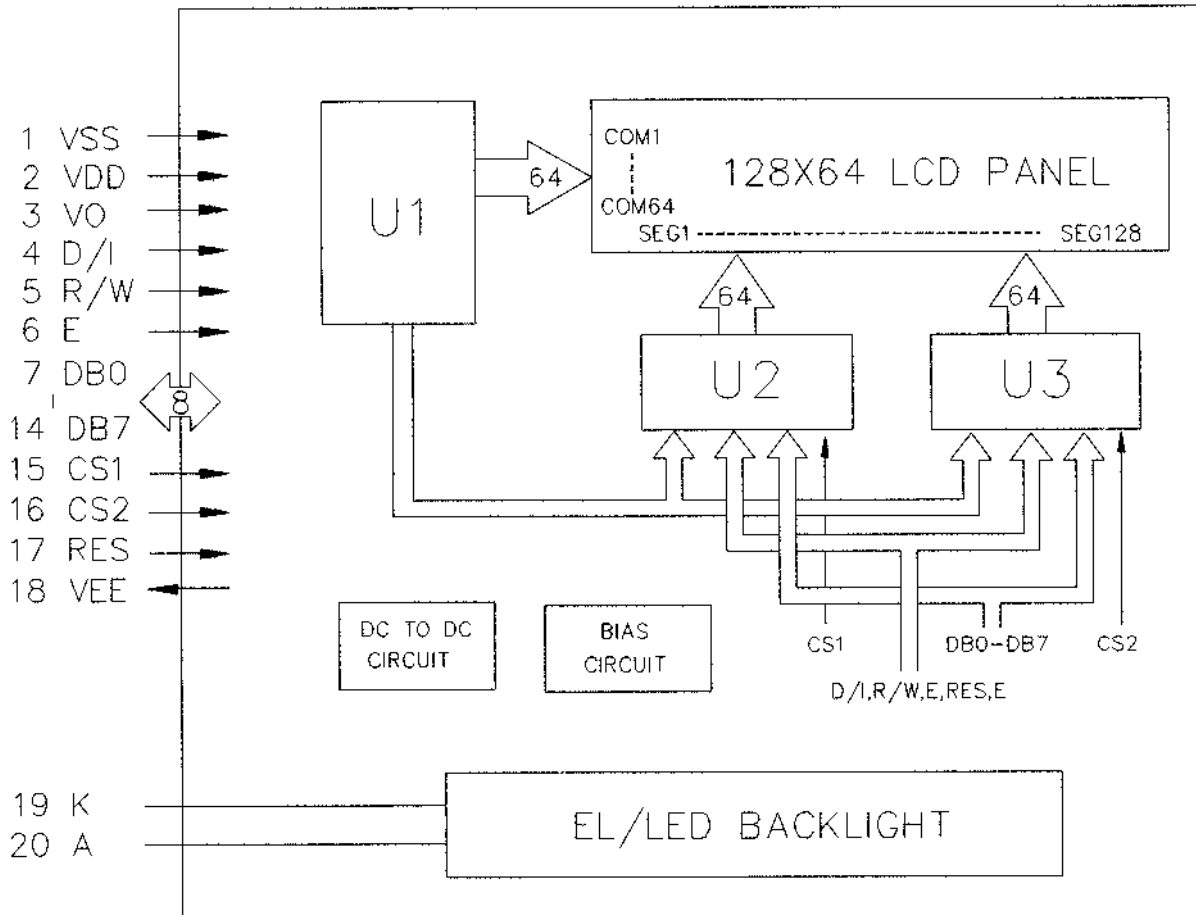
ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	-10°C	-	600	1200	ms	NOTE 2
		25°C	-	90	200		
		70°C	-	40	100		
Response Time (fall)	Tf	-10°C	-	1200	2400	ms	NOTE 2
		25°C	-	180	360		
		70°C	-	60	120		

note:

- R: REFLECTIVE
- S: TRANSFLECTIVE
- T: TRANSMISSIVE
- A: GRAY
- C: YELLOW
- E: BLUE
- G: NORMALLY BLACK
- J: NORMALLY WHITE

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BLOCK DIAGRAM



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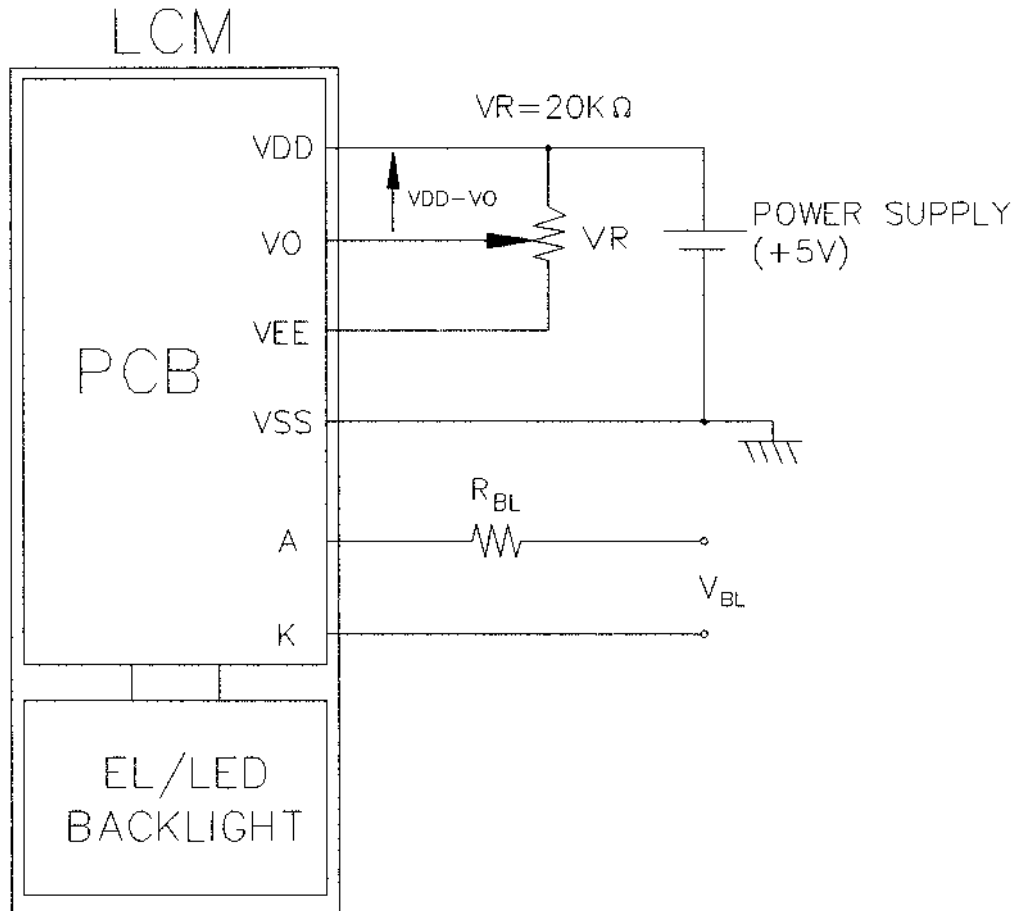
DATE:
9/1/00

INTERNAL PIN CONNECTION

Pin No.	Symbol	Level	Function
1	VSS	—	0V
2	VDD	—	+5V
			Power Supply
3	V _o	—	OPERATING VOLTAGE FOR LCD DRIVING
4	D/I	H/L	H: DATA INPUT L: INSTRUCTION CODE INPUT
5	R/W	H/L	H: DATA READ (LCM TO MPU) L: DATA WRITE (MPU TO LCM)
6	E	H, H→L	ENABLE SIGNAL
7	DB0	H/L	DATA BUS LINE
8	DB1	H/L	
9	DB2	H/L	
10	DB3	H/L	
11	DB4	H/L	
12	DB5	H/L	
13	DB6	H/L	
14	DB7	H/L	
15	CS1	H	CHIP SELECT FOR IC1
16	CS2	H	CHIP SELECT FOR IC2
17	RES	L	RESET ACTIVE "L"
18	VEE	—	NEGATIVE VOLTAGE OUTPUT
19	K	—	CATHODE FOR EL/LED BACKLIGHT
20	A	—	ANODE FOR EL/LED BACKLIGHT

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POWER SUPPLY



Recommended Value for R_{BL} and V_{BL}

ITEM Back Light Interface	R _{BL}			V _{BL}		
	EL	LED		EL	LED	
19,20 PIN	0Ω	5Ω	10Ω	110 Vac 400Hz	5Vdc	10Vdc

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TIMING CHARACTERISTICS

INTERFACE TIMING

Item	Symbol	Test condition	Min.	Typ.	Max.	Unit
Enable cycle time	t_{cyc}	Fig. a , Fig. b	1000	-	-	ns
E high level width	P_{WEH}	Fig. a , Fig. b	450	-	-	ns
E low level width	P_{WEL}	Fig. a , Fig. b	450	-	-	ns
E rise/fall time	t_r, t_f	Fig. a , Fig. b	-	-	25	ns
Address set up time	t_{AS}	Fig. a , Fig. b	140	-	-	ns
Address hold time	t_{AH}	Fig. a , Fig. b	10	-	-	ns
Data delay time	t_{DDR}	Fig. b	-	-	320	ns
Data set up time	t_{DSW}	Fig. a	200	-	-	ns
Data hold time (WR)	t_{DHW}	Fig. a	10	-	-	ns
Data hold time (RD)	t_{DHR}	Fig. b	20	-	-	ns

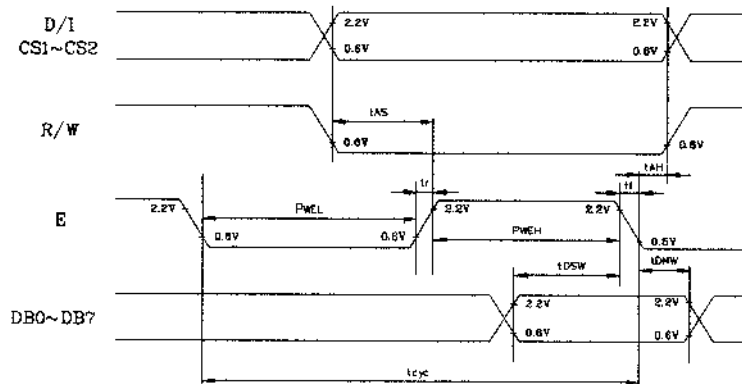


Fig. a Interface timing (data write)

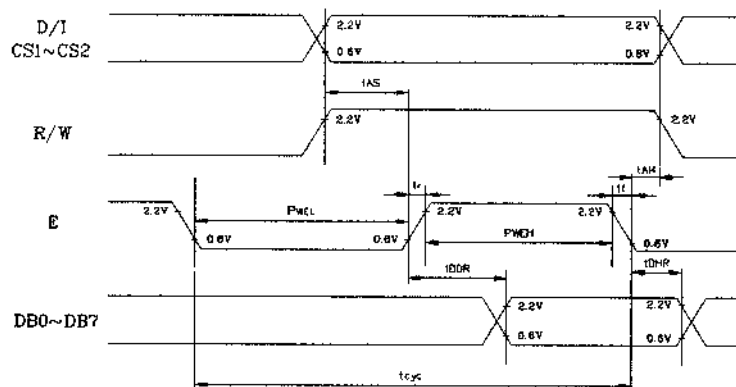
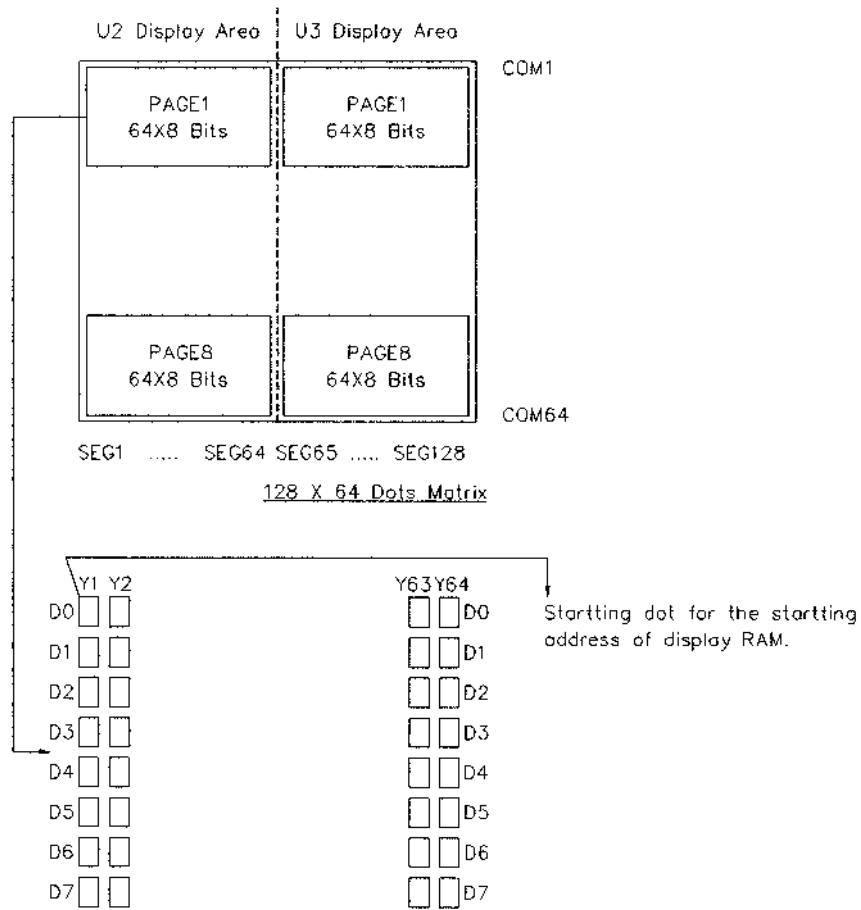


Fig. b Interface timing (data read)

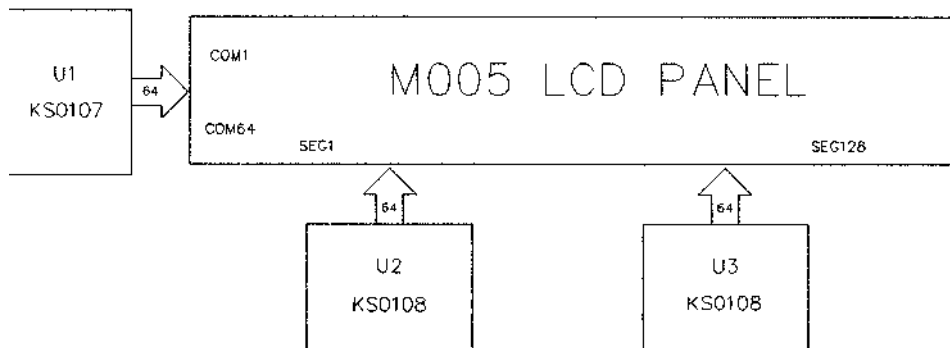
Fig. b Interface timing (data read)

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DISPLAY PATTERN



Each segment driver has 8 pages RAM , and each page has 64 x 8 bits RAM .
 D0~D7 are 8 bits transmitted data , where D0 is LSB and D7 is MSB .



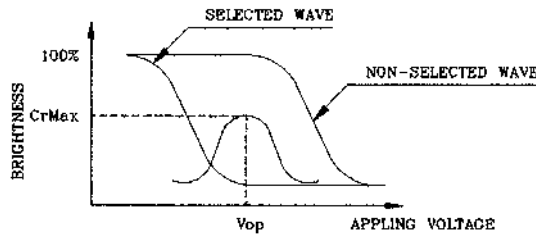
RELIABILITY TEST

NO	ITEM	CONDITION			STANDARD	NOTE
1	High Temp. Leaving	70°C	120HR		Appearance without defect	
2	Low Temp. Leaving	-20°C	120HR		Appearance without defect	
3	High Temp. & High Humi. Leaving	40°C 90%RH	120HR		Appearance without defect	
4	Thermal Shock	-20°C,30min → 25°C,5min → 60°C,30min → 25°C,5min (1cycle)			Appearance without defect	5 cycles

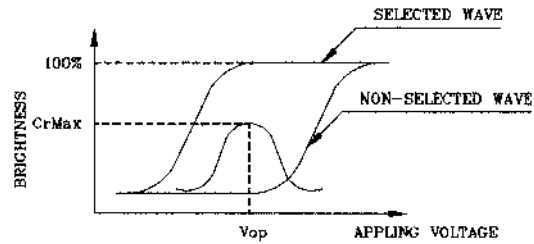
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(NOTE 1)

Definition of Operation Voltage(Vop)



(positive type)



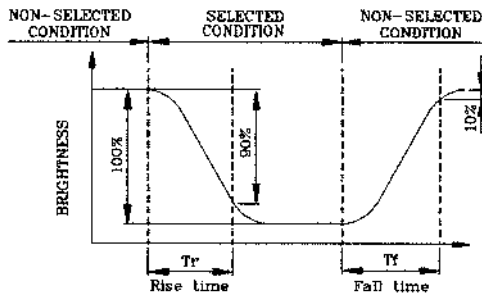
(negative type)

*Conditions

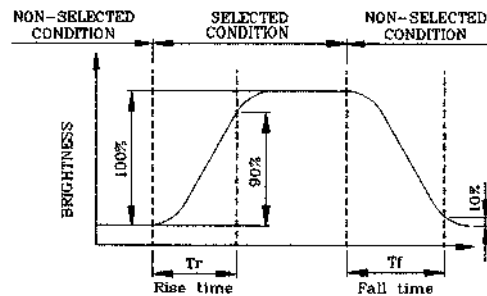
Viewing Angle : 0
 Frame Frequency : 70Hz
 Applying Waveform : 1/N duty 1/a bias

(NOTE 2)

Definition of Response Time(Tr,Tf)



(positive type)



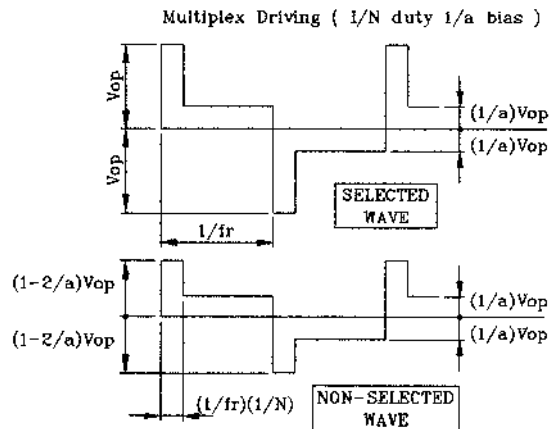
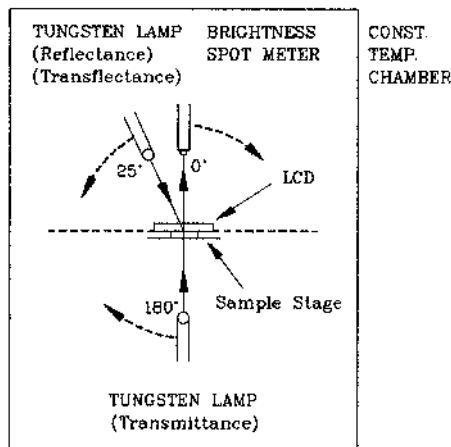
(negative type)

*Conditions

Operating Voltage : Vop
 Viewing Angle (θ,φ) : (0,0)
 Frame Frequency : 70Hz
 Applying Waveform : 1/N duty 1/a bias

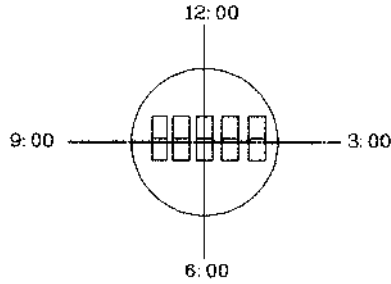
(NOTE 3)

Description of Measuring Equipment and Driving Waveforms



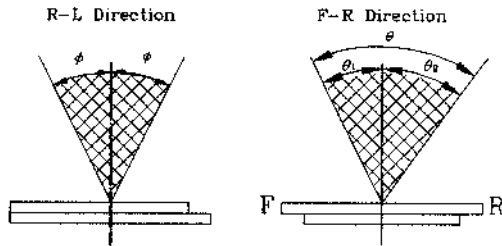
(NOTE 4)

Definition of Viewing Direction



(NOTE 5)

Definition of Viewing Angle



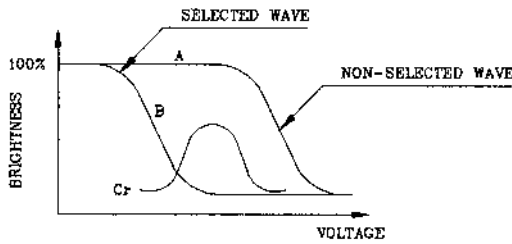
$\theta = \theta_1 + \theta_2$

*Conditions

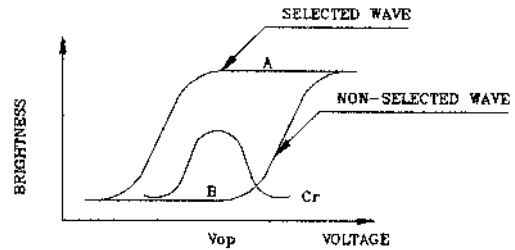
- Operating Voltage : V_{op}
- Frame Frequency : 70Hz
- Applying Waveform : 1/N duty 1/a bias
- Contrast Ratio : larger than 2

(NOTE 6)

Definition of Contrast Ratio (Cr)



(positive type)



(negative type)

Contrast Ratio : $Cr=A/B$

*Conditions

- Viewing Angle : 0
- Frame Frequency : 70Hz
- Applying Waveform : 1/N duty 1/a bias

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(2) NOTE:

- SAFETY

- 1.If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
- 2.If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

- HANDLING

- 1.Avoid static electricity which can damage the CMOS LSI.
- 2.Do not remove the panel or frame from the module.
- 3.The polarizing plate of the display is very fragile. So, please handle it very carefully.
- 4.Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 5.Do not use ketonics solvent & Aromatic solvent, use with a soft cloth soaked with a cleaning naphtha solvent.

- STORAGE

- 1.Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C}\pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 2.Do not place the module near organics solvents or corrosive gases.
- 3.Do not crush, shake, or jolt the module.

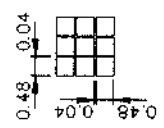
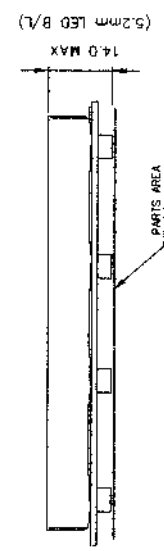
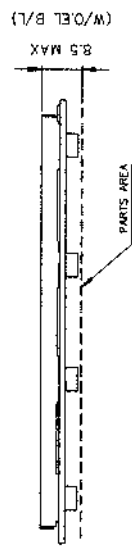
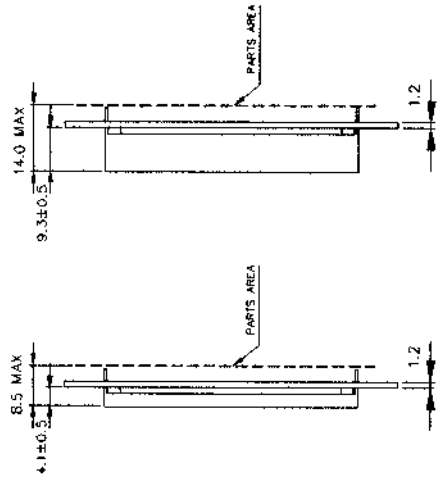
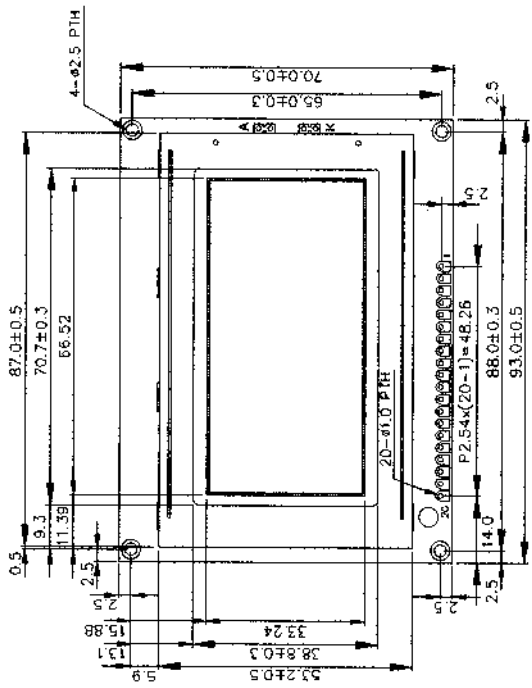
- TERMS OF WARRANT

- 1.Acceptance inspection period
The period is within one month after the arrival of contracted commodity at the buyer's factory site.
- 2.Applicable warrant period
The period is within twelve months since the date of shipping out under normal using and storage conditions.

- THE OPERATING LIFE TIME OF BACK LIGHT

LED : 50,000HR
EL : 5,000HR
CCFT : 10,000HR

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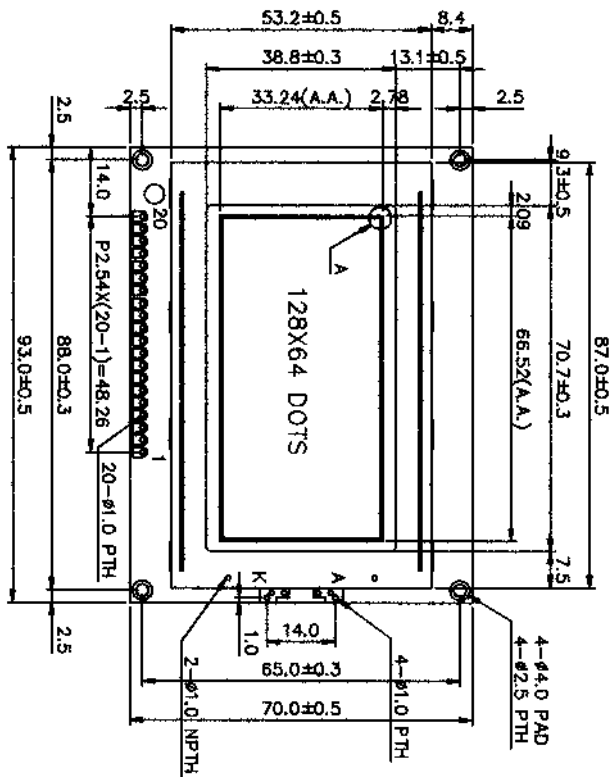


DOT AREA(128 X 64)

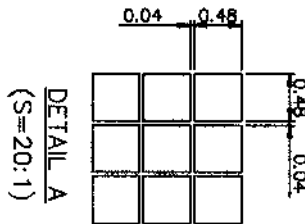
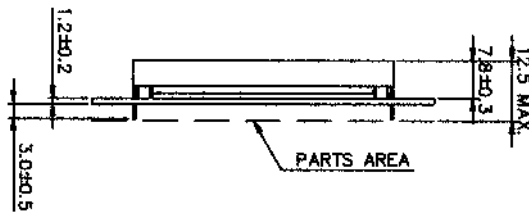
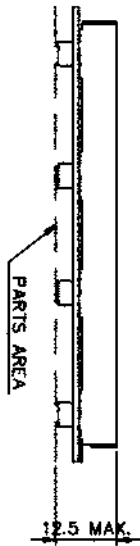
NOTE :

1. RESOLUTION : 128 X 64 DOTS
2. CONTROLLER : WITHOUT
3. DC/DC CONVERTER : BUILT-IN
4. GENERAL TOLERANCE : ±0.5 mm

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VIEW DIRECTION →



NOTES:

- 1.RESOLUTION: 128X64 DOTS
- 2.BACKLIGHT: LED (WHITE)
- 3.DC/DC CONVERTER: BUILT-IN

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