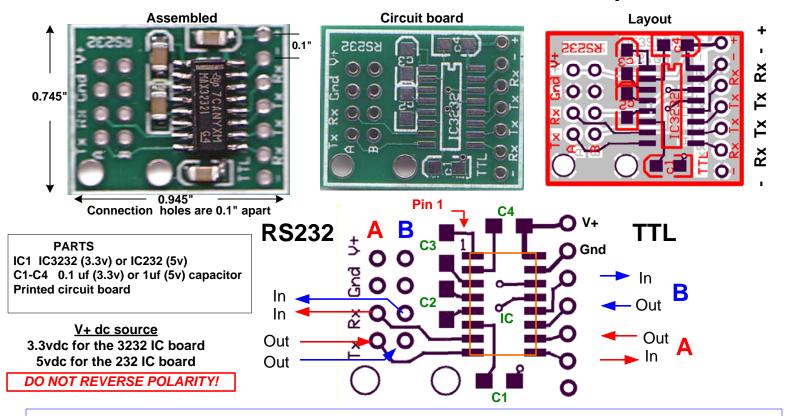
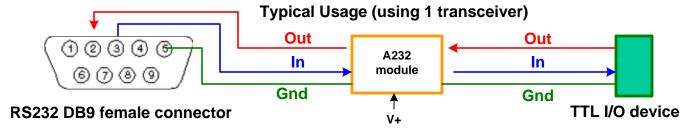
# A232DBL Dual Transceiver TTL to RS232 adapter board



## **Assembly**

- (1) Carefully mount IC1, observe orientation of Pin 1 (dimple or banded end). Apply some flux to the pads, align the IC with the pads and tack solder the corners then apply heat briefly to each pin. Only if needed, use a tiny amount of solder.
- (2) Mount the four capacitors.
- (3) Check your work carefully for solder splashes and solder bridges.



#### **Construction Hints**

Assembly of this kit requires that the user has the necessary tools and skills to work with SMD (surface mount device) components. If you are not comfortable with soldering miniature parts, then please seek assistance from someone who is capable to do so. Small mistakes can cause many frustrating hours of grief in trouble shooting!

## Minimum tools required:

A fine point low power (25w max) soldering iron and thin solder. Ideally, 0.022" diameter (or less) silver-bearing non-corrosive rosin core should be used. In addition, narrow needle nose pliers, diagonal cutting pliers, good quality tweezers, large magnifying glass, volt-ohm meter, and a vdc power supply.

Make sure that you work in a clean well lighted area and have adequate desk area. If you have carpeting then please be aware of static discharge as well as accidentally losing tiny components in the carpets fiber. SMD capacitors and resistors are very tiny and can quickly become lost in the carpeting.

# **Disclaimer and Terms of Agreement**

As with any kit, only the individual parts supplied are guaranteed against defects and not the user assembled unit. All kit parts are purchased from reputable sources such as Digikey Inc, Allied Electronics and Mouser Inc, however, should a kit part be ascertained to be defective it will be replaced at no charge within 30 (thirty) days of the purchase date. Beyond that, COMPSys Workbench and / or the COMPSys developer(s) assume no liability and WILL NOT be held liable nor be held responsible wholly or in part for any damages caused by the construction of and / or use of their products sold.